

ANTHONY M. CZERNIAK, CPIM, CSCP
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Offering Positive and Productive Materials and Supply Chain Management expertise based on extensive, successful experience with positions of increasing responsibilities in lean supply chain, materials management, systems implementation, and production and inventory control (from data base management to making the system work for the user). Also experienced in application implementation/consulting/training including pre-sales consultations and presentations.

RELATED SKILLS and ABILITIES

- APICS CPIM and CSCP Certified
- Supply Chain Management
- Material Control and Management
- Production and Inventory Control and Management
- Forecasting
- MPS, MRP, CRP, JIT, TOC, Kan Ban, and Shop Floor
- Strategic Sourcing
- Supplier Negotiations, Consolidations and Measurement
- Cost Savings
- Inventory Reduction
- Training
- Project Management
- ERP/Systems Implementation
- ERP Systems - SAP, Oracle, VISUAL, 4th Shift, MAPICS, BPICS, Calus, MSA, JDE
- Team Building
- Lean Manufacturing/Cross Functional Teams
- Repetitive and Discrete Manufacturing
- Obsolete Product Phase Out
- New Product Introduction
- ECO Processing
- S&OP
- Process and Procedures Development
- Trouble Shooting and Problem solving
- MS Word, EXCEL, PowerPoint, Project
- Inventory Classification Parts Master and Capacity Setup

SUMMARY OF EXPERIENCE

November 8, 2016 – May 3, 2017 – (Randstad) Medtronic – Neuromodulation – Planner/Buyer

Planning, Purchasing, Scheduling, Follow-up for assigned components and supplier, processing ECO/ECR with engineering, worked with shipping/receiving, receiving inspection and Quality Assurance to set Priorities and move components through the system, Daily Gemba walk of clean room production areas, Processing requirements to be shipped to contract suppliers, The Netherlands, and Puerto Rico. ERP systems - JDE and some SAP

MAY 10, 2016 – July 15, 2016 – (Compunnel) Cummins – Contract – Planner/Buyer Plan, and Master Schedule Requirements from Sales Forecasts, S&OP, and Customer Orders

- Created Purchase orders for Plants in India, China, Mexico and the UK. Schedule factories, for Americas' requirements, per Forecast and S&OP, hold weekly planning meetings and follow-up planning meetings.
- Procured high valued products for distribution centers from the plants.
- Worked with the Oracle MRP/DRP, ASCP and Logistics, Demand and Distribution software.

OCTOBER 2015 – MARCH 2016 Bro-Tex, St. Paul, MN, Purchasing/Logistics

- Purchase raw materials and product for resale
- Arrange in bound/out bound shipments, and drop shipments for raw and finished materials

Contract Positions February 2015-August 2015

January 2015 – August 2015 (The Fountain Group) Honeywell Aero – contract –MEMS Planner

Contract position in the Honeywell MEMS Supply Chain group. Worked with forecast through shipping of product to customers.

- SAP ERP system

- Took customer forecast through MRP system, Rationalized Planned orders converted them to production orders, created requisitions for subcontracted materials for purchasing.
- Expedited and controlled production orders through the plant and worked with customers to deliver their orders on time.
- Worked with the SAP and Excel databases to keep current and clean.

May 2014 – October 2014 (Volt) H. B. Fuller – contract - Supply Chain Scheduler, NAA S&OP Contract position to assist with data management, and assigned projects in the S&OP group in the early phases of go live with the SAP implementation.

- Update and add forecast (PIR) for materials – To enable customer order confirmations and visibility of requirements at the manufacturing plants. Work with Master Planners to suggest changes in strategies.
- Worked with Sourcing group and Potential sub-contract suppliers on Tolling project – sending raw materials to suppliers coordinate SOP material, and BOM records with data management group, and working with supplier on updates.
- Working with Master Planners and sales/Customer Service on reduction of slow moving, aged and expired materials inventory.

Jan, 2013 – October 2013 (Dahl Consulting) Vision-Ease Lens 3 month contract – extended to 9 months – Strategic Sourcing Analyst - Responsible for source selection, procurement functions and inventory management functions with the assigned products. These products were secured at cost, quality, and delivery levels consistent with company policy and performance standards.

- Analyzed market and delivery conditions to determine present and future material availability and prepares market analysis reports
- Coordinated as appropriate, quality matters and engineering changes/developments between company activities and suppliers.
- Initiated purchase orders and amendments for parts and services; arranged for submission and inspection of sample products as required; close coordination with engineering to assure timely execution of product and services sourcing activities.
- Managed supplier contracts for assigned suppliers including assurance of conformance to company policy.
- Participated in overall product Research and Development requirements, development, and coordination for new and emerging products as requested.
- Performed inventory management and planning functions for assigned raw materials.
- Created and maintained work instruction, processes and procedures.
- Planned, Purchased, and followed-up of Purchase Finished goods from China, Japan, Thailand, and Indonesia
- Demand Planning analysis
- Used JDE and Microsoft for analysis of supply chain, MRP, purchasing/procurement, and forecasting
- 98% Customer fill rate project and others as assigned

July, 2012 - December 2012 (Aerotek) Polaris – Contractor - Master Scheduler

- Master Scheduler Victory Motor Cycle Transformation Project
- Pilot Project set-up, verification, and execution – manual process to automated ordering process
- Went to one piece production flow – tying customer orders to plant manufacturing orders
- Analyzed current state and developed future state
- Cut lead times by 50%

April 2011 – October 2011 - (CCSI) Medtronic – Contractor Global Supply Chain Planner/Buyer

- Planned, prepared, updated, and published Finished Goods, Work-In-Process, and where applicable raw material schedules to meet customer and forecasted demands.
- Managed and controlled the flow of materials from manufacturing through the fulfillment process.
- Controlled logistics and transportation costs and performed planning in support of the “SBU” global sales strategies and customer service objectives.
- Collectively developed and maintained optimum sales forecasts linked to inventory targets. Negotiated supply with manufacturing site master schedulers and communicated product availability to geographies.
- Utilized integrated and site-specific planning and inventory management tools to complete planning, allocation and production execution tasks.
- Lead the coordination, issue, and control of production schedules to site manufacturing operations.
- Through systemic and manual material requirements planning, ensured and controlled flow of approved materials timed to meet production requirements. – JDE and SAP ERP systems.

February 2010 – April 2011 - (Volt) Cummins Generator Technologies – Contractor Planner V – Forecast, Plan, and Master Schedule Requirements from Sales Forecasts, S&OP, and Customer Orders.

- Created Purchase orders for Plants in India, China, Mexico and the UK. Schedule factories, for Americas’ requirements, per Forecast and S&OP, hold weekly planning meetings and follow-up planning meetings.
- Worked with logistics and transportation groups to arrange for standard and expedited shipping (when required), trace shipments, and procure shipping information for customers.
- Procured high valued products for distribution centers from the plants.
- Worked with the Oracle MRP/DRP, ASCP and Logistics, Demand and Distribution software.

January 2009-January 2010 – In Transition

2008-2009 - LUBE-TECH, Golden Valley, MN P&IC MANAGER

- Production Control, Purchasing, Inventory control
- Manage two buyers, one master scheduler (open), one production scheduler, and one cycle counter.
- Personal responsibilities for managing forecast, master scheduling, and inventory classification.
- Major projects – re-implement and train planning system (EPICOR Scheduler) to replace multiple spreadsheets used by multiple users and re-implement “SMART” forecasting module.
- Inventory reduction from \$19 million on 8/1/08 to \$16 million on 1/1/09 – with no decrease in customer service levels, at current 98% on time, and with increased sales volume on some product lines. Total sales \$160,000,000/year.

2004-2008 - RED DEVIL EQUIPMENT, Plymouth, MN – Materials Manager

- Production Control, Purchasing, Inventory Control, Implementation of VISUAL (from 4th Shift). Managed two planner-buyers (reorganized from two separate positions to planner/buyer), and one part time Sourcing Specialist.
- Supported 30% increase in sales in 2004 with no drop in customer service.
- Administered development and ongoing activities of the Cost reduction team - 2005 – reduced inventory by \$500,000, introduced obsolescence and product line phase out program, and supplier evaluation program.
- Instrumental in development and ongoing activities of the Strategic (and off-shore) Sourcing Team.
- Hands on Master Scheduling, Production and Purchasing planning and execution.

March 1995- February 2004 - TRIMIN SYSTEMS, Roseville, MN – Sr. Application Consultant

- Pre-sale customer presentations and custom demonstrations, presentations at regional and international conferences, application training and consulting, preparation of PowerPoint generated tools utilized in classes, demonstrations, presentations, and training for other consultants.
- Implementation and Training to 75+ companies through:
- Consultation, training, and implementation of systems and applications
- Achieving accurate BOM / Routing data, material requirements for scheduling and production
- Reducing the length of time for customer orders through the shipping process (in some cases up to 500%);
- Increasing the bottom line profits for each company through the reduction of office administration, production administration, and processing and rework costs;
- Adapting and establishing creative and innovative policies, procedures and methods to insure successful operations for the specific needs of each company.
- Participating in development of application enhancements for new releases of application resulting in increased sales and extending application life cycle.
- Specializing in Lean, Advanced Planning and Scheduling/TOC, ERP Systems, product configuration, and maintenance management.

May 1993- March 1995 - MINNESOTA LADIES, Champlin, MN

Accounting, Sales, Purchasing, Administration, Production, Shipping, and Receiving. Home-based business manufacturing women's and children's clothing.

March 1991- May 1993 - Forward Technology, Plymouth, MN

Production Control Manager - Responsible for production planning, inventory, training, order entry and invoicing, shipping/receiving, and storeroom operations. Annual sales \$12 million. Metal Fabrication, welding, machine assembly

- Implemented MRP, Purchasing and Planning modules and automated the Purchase Order and Work Orders systems, reducing order-processing time from 2 weeks to 3 days.
- Down sized and reorganized department by 45% in 1991 due to decreased sales.
- Resized department in 1992/1993 to accommodate the 100% increase in sales (direct result of a new marketing strategy).
- Worked with other team leaders in the implementation of World-Class Manufacturing techniques - was responsible for and directed the "Teams for Excellence" in house training program resulting in increased internal communication and cooperation.

April 1990 - December 1990 - BON-ART INTERNATIONAL, Newark, NJ

VP of Materials and Special Project Coordinator - Responsible for

policies, procedures, training, and implementation of Purchasing, Shop Floor Control, Manufacturing Data Management, Material Requirements Planning (MRP) and Inventory Modules.

1975 – 1990 COOPER INDUSTRIES

1982-1990 - P&K POLE PRODUCTS, LIGHTING GROUP, Newark, NJ Materials Manager -

Responsible for inventory/production control and scheduling, materials management, warehousing and receiving, data entry, systems training and implementation, remote data processing, customer service, and order service contact. Aluminum lighting pole spinning, steel and aluminum fabrication and machining.

1980-1982 - CROUSE HINDS COMPANY, POLE DIVISION, COOPERS IND., Niles, IL

Production Control Manager – Steel lighting pole fabrication, steel and aluminum fabrication and machining. Directed production control, scheduling of manufacturing, data and order entry and invoicing, remote IT, customer service, receiving, warehouse and shipping and coordination of efforts between production and non-production departments to meet a sales budget of **\$9.8 million.**

**1975-1980 - CROUSE HINDS CO., LIGHT. PROD. DIVISION (COOPER IND.), Syracuse, NY -
Production Planner**

EDUCATION AND CERTIFICATION

CPIM and CSCP

APICS

MBA and BS

Syracuse University, School of Business

PROFESSIONAL AFFILIATIONS

- Active APICS member. Currently APICS Twin Cities VP Membership.
- Served on the APICS Boards of Directors, in various capacities, Syracuse, N.Y., Chicago, IL., Past President - Princeton-Trenton, N. J., APICS Twin Cities Treasure